

**EGF**  
INDUSTRIAL PACKAGING  
+90 216 509 11 26



# EGF ENDÜSTRİYEL AMBALAJ BELGELER

Web : [egf.com.tr](http://egf.com.tr)

# SERTİFİKA

NAVİGA «X»  
CERTIFICATION

ISO 9001:2008 Kalite Yönetim Sistemi

EGF ENDÜSTRİYEL AMBALAJ SAN. TİC. LTD.ŞTİ.

Yunusemre Mah. Tabiat Sok. No:19 Zemin Kat Sancaktepe Çekmeköy, İSTANBUL

Yukarıda belirtilen kuruluşun, NAVİGA Belgelendirme Prosedürüne göre Standardın şartlarını aşağıdaki kapsamda karşıladığı kanıtlanmıştır.

Kapsam

ENDÜSTRİYEL HAVA YASTIĞI İMALATI

Rapor No: 1640485 Sertifika Bitiş Tarihi: 14.09.2024  
Sertifika Kayıt No: 1640672 İlk Belgelendirme Tarihi: 31.08.2016

Belgelendirme NAVİGA Tetkik ve Belgelendirme Prosedürlerine uygun olarak uygulanmış olup gözetim denetimine(26.11.2023) kadar geçerlidir.

Belgelendirme Kuruluşu  
NAVİGA ULUSLARARASI BELGELENDİRME  
VE EĞİTİM HİZ. LTD. ŞTİ.

*Ali Rıza Gürcan*  
İstanbul, 31.08.2016



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NAVİGA ULUSLARARASI BELGELENDİRME VE EĞİTİM HİZMETLERİ LTD. ŞTİ.  
Metropol Center Kat 11 Ofis 46 Merter 34010 / İSTANBUL  
Tel : 0212 482 96 56 Fax: 0212 482 94 24 [www.navigatd.com](http://www.navigatd.com) - info@navigatd.com

FR.069 REV.02 13.12.2010

# SERTİFİKA

NAVİGA  
CERTIFICATION

ISO 14001 :2004 Çevre Yönetim Sistemi

EGF ENDÜSTRİYEL AMBALAJ SAN. TİC. LTD.ŞTİ. .

Yunusemre Mah. Tabiat Sok. No:19 Zemin Kat Sancaktepe Çekmeköy, İSTANBUL

Yukarıda belirtilen kuruluşun, NAVİGA Belgelendirme Prosedürüne göre Standardın şartlarını aşağıdaki kapsamda karşıladığı kanıtlanmıştır.

Kapsam

ENDÜSTRİYEL HAVA YASTIĞI İMALATI

Rapor No: 1640485 Sertifika Bitiş Tarihi: 14.09.2024  
Sertifika Kayıt No: 1643673 İlk Belgelendirme Tarihi: 31.08.2016

Belgelendirme NAVİGA Tetkik ve Belgelendirme Prosedürlerine uygun olarak uygulanmış olup gözetim denetimine(26.11.2023) kadar geçerlidir.

Belgelendirme Kuruluşu  
NAVİGA ULUSLARARASI BELGELENDİRME  
VE EĞİTİM HİZ. LTD. ŞTİ.

*Ali Rıza Gürcan*  
İstanbul, 31.08.2016



İşbu sertifika, Navİga'nın belgelendirme prosedür ve talimatlarına, yukarıdaki standardın gerekliliklerine uyulduğu sürece, yukarıdaki adres ve kapsam dahilinde geçerlidir.

NAVİGA ULUSLARARASI BELGELENDİRME VE EĞİTİM HİZMETLERİ LTD. ŞTİ. Ali Rıza Gürcan  
cad. Metropol Center Kat 11 No 46 Merter 34010 / İSTANBUL FR.069 REV02 13.12.2010  
Tel: 0212 482 96 56 Fax: 0212 482 94 24 [www.navigatd.com](http://www.navigatd.com) - info@navigatd.com

NA/  
A/İ  
Tel:

# SERTİFİKA

NAVİGA  
CERTIFICATION

OHSAS 18001 :2007 İş Sağlığı ve Güvenliği Yönetim Sistemi

EGF ENDÜSTRİYEL AMBALAJ SAN. TİC. LTD.ŞTİ.

Yunusemre Mah. Tabiat Sok. No:19 Zemin Kat Sancaktepe Çekmeköy, İSTANBUL

Yukarıda belirtilen kuruluşun, NAVİGA Belgelendirme Prosedürüne göre Standardın şartlarını aşağıdaki kapsamda karşıladığı kanıtlanmıştır.

Kapsam

ENDÜSTRİYEL HAVA YASTIĞI İMALATI

Rapor No: 1640485 Sertifika Bitiş Tarihi: 30.08.2024  
Sertifika Kayıt No: 1644674 İlk Belgelendirme Tarihi: 31.08.2016

Belgelendirme NAVİGA Tetkik ve Belgelendirme Prosedürlerine uygun olarak uygulanmış olup gözetim denetimine(26.11.2023) kadar geçerlidir.

Belgelendirme Kuruluşu  
NAVİGA ULUSLARARASI BELGELENDİRME VE EĞİTİM  
HİZ. LTD.ŞTİ.

*Ali Rıza Gürcan*  
İstanbul, 31.08.2016



İşbu sertifika, Navİga'nın belgelendirme prosedür ve talimatlarına, yukarıdaki standardın gerekliliklerine uyulduğu sürece, yukarıdaki adres ve kapsam dahilinde geçerlidir.

NAVİGA ULUSLARARASI BELGELENDİRME VE EĞİTİM HİZMETLERİ LTD. ŞTİ.  
Metropol Center Kat 11 Ofis 46 Merter 34010 / İSTANBUL  
Tel: 0212 48296 56 Fax: 0212 482 94 24 [www.navigatd.com](http://www.navigatd.com) info@navigatd.com

FR.069 REV.02 13.12.2010

**Ri TAS**

**KİMYA VE TEKSTİL SAN.TİC.A.Ş.**

Merveşehir Mh.Şehit Ömer Halis Demir Bul. No 113 Şehitkamil 27500 Gaziantep / TÜRKİYE  
Tel.: +90 342 3295000 - Fax: +90 342 3290971 - www.ritas.com.tr - ritas@ritas.com.tr



07.04.2023

Sayın Cem Bey;

Kullanmış olduğumuz PP ve PE Hammaddeleri % 100 geri dönüşüme uygundur.

**Ri TAS**  
KİMYA VE TEKSTİL SAN. TİC. A.Ş.  
Merve Şehit Mh. Şehit Ömer Halis Demir Bulv.  
No:113 Şehitkamil/GAZİANTEP  
Tel.: 0 342 329 50 00 Fax : 0 342 329 09 70-71  
Gaziantep V.B. 739 066 7764 - Tic.Sic. No:33778

**VETAŞ**  
PLASTİK VE AMBALAJ SANAYİ A.Ş.

02.09.2022

## UYGUNLUK BEYANI

Vetaş Plastik ve Ambalaj San. A.Ş. olarak, üretmekte olduğumuz LDPE, MDPE ve HDPE Ambalajlarının, Türk Gıda Kodeksi Etiketleme yönetmeliğinde belirtilen Alerjen Maddeleri içermediğini beyan ederiz.

Saygılarımızla.

**Polyethylene  
Borstar® FB2230**

<b>Product Name (Description)</b>	MDPE PACKAGING Transparent Width (60 cm-146 cm) Thickness (75 µm)
<b>Compound</b>	% 100 Virgin MDPE ( Borealis grade)
<b>Biological Specs</b>	<b>E.Koli</b> Mustn't be exist (kob/g) Analyse Method: ISO 18593 <b>S.Aureus</b> ..... < 25 pcs kob/g Analyse Method: ISO 18593 / BAM
<b>Raw Material Specification</b>	<b>Melting Point (DSC)*</b> (ASTM E-794): 110 °C <b>Relentness Point*</b> (ASTM D-1525): 92-98 °C <b>Elongation At Break*</b> (ASTM D-638): 600-640 % <b>Tensile Strength At Yield*</b> * (ASTM D-638): 85-95 kg/cm <sup>2</sup> <b>Tensile Strength At Break*</b> (ASTM D-638): 140-190 kg/cm <sup>2</sup> <b>Density, 23 °C*</b> (ASTM D-1505): 0.910-0.923) gr/cm <sup>3</sup>
<b>Compatibility with Sterilization Methods*</b>	<b>Autoclave:</b> Poor <b>Dry Heat:</b> Poor <b>Ethylene Oxyde (EtO):</b> Good <b>Gamma Irradiation:</b> Good <b>Electron Beam:</b> Good
<b>Chemical Properties</b>	<b>Overall Migration (Referans Method TS EN 1186/1-15 )</b> <b>Fatty Food</b> , Food Simulant D1 and D2, <b>Aqueous Food</b> , Food Simulant A, <b>Asidic Food</b> , Food Simulant B. <b>Requirement: 10 mg/dm<sup>2</sup></b> <b>IR Spectrum:</b> (Method FT-IR) <b>Analysis Result:</b> Polyethylene (PE)
<b>Shelf Life</b>	2 years
<b>Storage Conditions</b>	It should be stored in a place moisture-free, odor and no sunlight, dry and stored in a cool place.
<b>Packaging</b>	In PE bags or corrugated boxes.
<b>Distribution and Transport Conditions</b>	1. It is carried by clean and odorless trucks. 2. Keep away from direct sunshine. 3. Store it in a dry place. 4. Do not stow. 5. Warehouse's heat should be min: 4 °C. / max: 40 °C.
<b>Warnings On Stickers</b>	Store in a dry place
<b>Usage</b>	It's for food, pharmaceutical, textile, automotive and cosmetic sectors. Usage heats are between -4 °C +60 °C
<b>Allergens</b>	No
<b>Consumer Groups</b>	General

\*External Source Measurements

Prepared By:  
Dipl. Chem Eng. Nigar SEN, PhD  
FRKK05 Rev:00

Cerkezkoç Organize Sanayi Bölgesi G.O.Pasa Mah. 3. Cad. No.3 Cerkezkoç 59500 Tekirdag/TURKEY  
Tel: +90 212 656 16 82 Fax: +90 212 656 16 93

**Animal based materials and BSE/TSE**

We certify that manufacturing this product, we do not use or intentionally add into it any additives of animal origin. We therefore state that our product is to be considered safe with respect to BSE and TSE transmissions.

**Genetically modified organisms (GMO)**

We certify that manufacturing this product, we do not use or intentionally add into it any additives derived from genetically modified organisms.

**Halal certification**

This product does not have an official Halal certification.

We certify that manufacturing this product, we do not use or intentionally add into it any additives of animal origin or drinkable alcohol (ethanol).

**Kosher certification**

This product does not have an official Kosher certification.

We certify that manufacturing this product, we do not use or intentionally add into it any additives of animal origin, dairy products, marine products or their derivatives.

**Palm oil, palm kernel oil and their derivatives**

We state that manufacturing this product, we incorporate small amounts additives derived from fatty acids that can be of palm oil or palm kernel oil origin.

All such additives in this product are RSPO certified.

**Prepared by** Borealis, Group Product Stewardship / Aino Haritonova

**Disclaimer**

To the best of our knowledge, the information contained herein is accurate and reliable as of the date of publication; however we do not assume any liability whatsoever for the accuracy and completeness of such information.

**Borealis makes no warranties which extend beyond the description contained herein. Nothing herein shall constitute any warranty of merchantability or fitness for a particular purpose.**

**It is the customer's responsibility to inspect and test our products in order to satisfy itself as to the suitability of the products for the customer's particular purpose. The customer is responsible for the appropriate, safe and legal use, processing and handling of our products.**

No liability can be accepted in respect of the use of Borealis' products in conjunction with other materials. The information contained herein relates exclusively to our products when not used in conjunction with any third party materials.

Borstar is a registered trademark of the Borealis group.

Borealis AG | TrabrennsstraÙe 6-8 | 1020 Vienna | Austria  
Telephone +43 1 224 00 0 | Fax +43 1 22 400 333  
FN 266856a | DCC Commercial Court of Vienna | Website [www.borealisgroup.com](http://www.borealisgroup.com)

## Polyethylene Borstar® FB2230

We confirm that this product fulfills the applicable requirements on substances used for the manufacturing of materials and articles or components of articles intended to come into contact with food as described in the below cited legislation and standards.

### EU

The below listed regulations represent harmonised EU legislation and are directly applicable in all EU-member states. National legislation implementing such regulations is therefore not separately cited in this document.

We would like to stress that this product is a **Plastic Intermediate Material** as defined in chapter 4.3.1. of *Union Guidance on Regulation (EU) No 10/2011 on plastic materials and articles intended to come into contact with food as regards information in the supply chain, from 28.11.2013*. Therefore this confirmation is restricted to the requirements as applicable for **Plastic Intermediate Materials** used for the manufacturing of materials and articles or components of articles intended to come into contact with food.

- Commission Regulation (EC) No 1935/2004. The organoleptic characteristics of food contact materials are influenced by converting conditions, time and temperature of storage and type of food, therefore compliance with article 3 §1.c must be verified and tested by the producer of the final packaging material.
- Commission Regulation (EU) No. 10/2011 as amended. All used monomers and additives are listed in Annex I of this regulation. For any relevant restriction as set by the Annexes I and/or II see chapter "migration testing".
- Commission Regulation (EC) No. 2023/2006. This material has been manufactured in accordance with the relevant requirements of good manufacturing practice for materials articles intended to come into contact with food, as described in more detail in the "Quality information document" on Borealis' homepage.
- Commission Regulation (EC) No. 1895/2005 - BADGE, NOGE and BFDGE are not used for the production of this grade.
- Commission regulation (EC) No. 450/2009 on active and intelligent materials and articles is not applicable to Borealis' polymer resins.

### Additional national legislation in EU-member states (as amended to date)

Polymerisation production aids, aids to polymerisation, colorants and solvents, if not already listed in Annex I of Regulation (EU) No. 10/2011 can be used based on their national approval and are subject to mutual recognition. The process chemicals used for the manufacturing of this grade are permitted by at least one of the following national regulations/recommendations, or are to be deemed safe based on a risk assessment conducted in accordance with article 19 of Regulation (EU) No. 10/2011.

<b>France</b>	Décret No. 2007-766 du 10 mai 2007 portant application du code de la consommation en ce qui concerne les matériaux et les objets destinés à entrer en contact avec les denrées alimentaires, as amended and the French DGCCRF guidelines on food contact plastics.
<b>Germany</b>	BfR-Empfehlung III Polyethylen, Stand 01.04.2021
<b>The Netherlands</b>	Verpakkingen- en Gebruiksartikelenbesluit, 2014 (Warenwet), Deel A, Hoofdstuk 1, Kunststoffen, as amended (last update from 01.07.2022)

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## Polyethylene Borstar FB2230

### Europe (Non-EU-countries)

<b>Norway</b>	Sosial- og helsedepartementets forskrift 1993-12-21-1381 - as amended (referring to Regulation EU No. 10/2011)
<b>Switzerland</b>	Verordnung der EDI über Bedarfsgegenstände vom 16.12.2016 (817.023.21); Stand 15.10.2022, 5. Abschnitt: Bedarfsgegenstände aus Kunststoff
<b>Türkiye</b>	Notification No. 2019/44 from 25.12.2019 - referring to Regulation EU No. 10/2011
<b>United Kingdom</b>	The Materials and Articles in Contact with Food SI 2019 No. 704 - (England) (Amendment) (EU Exit) Regulations 2019 SI 2018 No. 186 - (Northern Ireland) (Amendment) Regulations 2018 SI 2019 No. 32 - (Scotland) (Amendment) Regulations 2019 SI 2018 No. 913 - (Wales) (Amendment) Regulations 2018 (referring to EU legislation)

### World

<b>Brazil</b>	ANVISA RDC n° 56 /2012 as amended - lista positiva de monómeros (Brazilian implementation of Mercosur RES 02/12 and amendments) ANVISA RDC n° 326/2019 - Lista Positiva de Aditivos (Brazilian implementation of Mercosur RES 39/19)
<b>China</b>	GB9685-2016 - National standard on the use of additives in food containers and packaging materials, Appendix A - Table A1 GB 4806.1-2016 - National standard on general safety requirements for materials and articles in food contact - so far applicable to polymer resins. GB 31603-2015 General Hygienic Standard for Production of Food Contact Materials and Articles - This material has been manufactured in accordance with the relevant requirements of good manufacturing practice for materials articles intended to come into contact with food, as described in more detail in the "Quality information document" on Borealis homepage. GB 4806.6-2016 - National standard on plastic resins for food contact use - Appendix A - 101 Ethylene-copolymer - no co-monomers with SML used Notification No. 196 of 2020 as published on April 28, 2020 by MHLW (Japan Ministry of Health, Labour and Welfare) - and subsequent amendments Appendix 1, Table 1 - Polymer group 2b - polymer composed of alkenes as the main monomer; all food types; max. temp.: III (> 100°C) Appendix 1, Table 2 Additives
<b>Japan</b>	All used additives are listed and below the permitted concentration limits MERCOSUR/GMC/RES. N° 02/12 as amended - Lista positiva de monómeros MERCOSUR/GMC/RES. N° 39/19 - Lista positiva de aditivos
<b>Mercosur</b>	FDA, CFR, Title 21, 177.1520 (a)(3)(i)(c)(1), (b) and (c)3.2a Olefin polymers
<b>USA</b>	
<b>Limits of use (FDA)</b>	Test samples made from this product fulfilled the extraction requirements according to FDA CFR 21 §177.1520(c), as defined for the type of polymer described above. Therefore this product may be used in contact with all food types as described in table 1 of CFR 21 §176.170(c), under conditions of use A through H as described in table 2 of CFR 21 §176.170(c) (including articles used for packing or holding food during cooking). It is the responsibility of the converter or food packer to control that the final packaging complies with the requirements of the intended and foreseeable conditions of use.

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### Migration testing

#### Migration limits

The product contains traces of Aluminium, which is regulated with a specific migration limit in EU (Commission Regulation 10/2011; Article 6.3.a and Annex II), Mercosur (Res. 39/2019 Anexo 4.3.b and Res. 02/2012 chapter 4b) and Switzerland (Bedarfsgegenstandeverordnung 817.023.21, Anhang 2.3.1); (1 mg/kg expressed as Al). Representative worst case tests (3% acetic acid; 4h/100°C; S/V-ratio 6) did not show any migration above 0.04 mg/kg (limit of detection).

Other used monomers and additives are not regulated with specific migration limits.

Substances also authorised as direct food additives ("Dual use additives") are either not used for the manufacturing of this product, kind of not migrating, or only present in quantities that in case of their migration don't allow relevant contribution to exceed of the limits as set in the applicable food legislation.

#### Migration testing

In accordance with article 12 of Commission Regulation (EU) 10/2011, article 12 of Swiss ordinance 817.023.21, article 2.12 of Chinese standard GB4806.1 and Mercosur GMC Res No. 56/92 as amended by Res 20/2021, the overall migration shall not exceed 10 mg/dm<sup>3</sup> from plastic materials and articles, with the exception for plastic materials and articles intended to contact infant or child food (60mg/kg).

**A representative sample from this or a comparable material, tested for 2d at 20°C in isooctane (1 mm plate / total immersion) did not exceed the limit of 10 mg/dm<sup>3</sup> for overall migration. This test result is only valid for orientation purposes but must not be used to confirm legal compliance of the finished article.**

Compliance with the overall and specific migration limits as described above must be measured from the final packaging intended to come into contact with foodstuff by using real food or appropriate food simulants at the intended and foreseeable conditions of use as specified in Annex III of Commission Regulation (EU) 10/2011; Annex 4 of Swiss Ordinance 817.023.21; Chinese standard GB31604.8-2021; Mercosur GMC Res No. 32/2010. It is the responsibility of the converter or food packer to verify that the final packaging complies with the overall and specific migration limits as set out by the applicable legislation.

### Non-intentionally added substances - NIAS

Commission Regulation (EU) 10/2011 notes that not all contaminants and reaction products of authorised monomers and additives can be listed in its Annex I. The identification of non-listed migrants may therefore not be an exclusion criterion in itself. However, a toxicological evaluation of these migrants needs to be performed.

The major fractions of NIAS in Polyolefins are the oligomers, which are unavoidably formed during polymerisation and cannot be removed. A recent joint study of polyolefin producers demonstrated that oligomers migrating from all types of polyolefins only consist of linear and branched alkanes (POSH) and alkenes (POMH), no cyclic or aromatic compounds were found. The toxicological assessment of such migrants concluded that they are sufficiently characterised by the existing overall migration limit.

Further a variety of representative Borealis products, covering the whole Borealis product spectrum, was assessed in relation to migrating NIAS by renowned test institutes. Beside oligomers the typical NIAS are reaction- and decomposition products from antioxidants, many of them known as "Arvin-substances". Another joint industry study confirmed that none of these Arvin-substances are genotoxic and can therefore be rated at least as "Cramer-class III", allowing a daily consumption of 90 µg/person/day.

However, we wish to stress that a NIAS-assessment is subject to the finished food contact article and the formation of NIAS is influenced by thermal and mechanical treatment during conversion, mixture with other substances and the applied test conditions. A raw material screening therefore can never monitor all potential criteria.

Annex IV of Commission Regulation (EU) 10/2011 (Declaration of compliance), as revised by Commission Regulation (EU) 2020/1245, requires to inform the downstream user about substances in the intermediate material, for which genotoxicity has not been ruled out, and which originate from an intentional use during a manufacturing stage of that intermediate material and which could be present in an amount that foreseeably gives rise to a migration from the final material exceeding 0.00015 mg/kg food or food simulant. To our present day knowledge, this product does not contain any intentionally added or known non-intentionally added substances for which genotoxicity has not been ruled out.

Prepared by Borealis, Group Product Stewardship / Jürgen Emig

#### Disclaimer

To the best of our knowledge, the information contained herein is accurate and reliable as of the date of publication.

The legislation cited above applies to the final packaging which is intended to come or is brought into contact with foodstuff. This statement however is restricted to the Borealis product as it leaves production. It is the customers responsibility to verify compliance with applicable legislation of the final packaging under actual and foreseeable conditions of use.

**Borealis makes no warranties which extend beyond the description contained herein. Nothing herein shall constitute any warranty of merchantability or fitness for a particular purpose.**

No liability can be accepted in respect of the use of Borealis' products in conjunction with other materials. The information contained herein relates exclusively to our products when not used in conjunction with any third party materials.

## Polyethylene Borstar® FB2230

We confirm that during manufacturing of this product we do not use or intentionally add any of the chemicals restricted by the following regulations and standards and their subsequent amendments in amounts which exceed the applicable limits.

- **Annex XVII** of the REACH Regulation **1907/2006/EC** - Restrictions on the manufacturing, placing on the market and use of certain dangerous substances, mixtures and articles
- **Annex XIV** of the REACH Regulation **1907/2006/EC** - List of substances subject to authorisation
- **US TPCB Model Toxics in Packaging Legislation**, February 2021
- Directive **94/62/EC** (Packaging and packaging waste - PPW) and related **EN13428** and **CR13695**
  - Sum of Cd, Cr(VI), Hg and Pb < 100 ppm
- Directive **2000/53/EC** (End of life vehicles - ELV) - Cr(VI), Hg and Pb < 0.1 wt%, Cd < 0.01 wt%
- Directive **2011/65/EU** (Restriction of the use of certain Hazardous Substances in electrical and electronic equipment - RoHS) and all other RoHS legislations worldwide that restrict some or all of the following substances - Pb, Hg, Cr(VI), PBB, PBDE, DEHP, BBP, DBP, DIBP < 0.1 wt%, Cd < 0.01 wt%
- Directive **2012/19/EU** (Waste Electrical & Electronic Equipment - WEEE) - Annex VII - No ingredients used which require selective waste treatment
- **Proposition 65** list of chemicals known to the State of California to cause cancer or reproductive toxicity - no warning labels are required for this product
- Regulation **1005/2009/EC** (Substances that deplete the ozone layer)
- **US Clean Air Act**, Title VI, Classes I and II (EPA Final Rule; Federal Register 8136, 11.2.1993) on substances that deplete the ozone layer
- Regulation (EU) **2019/1021** on persistent organic pollutants (POPs)
  - Food allergens as listed in
    - Annex II of Regulation (EU) 1169/2011
    - US FALCPA of 2004 and FASTER Act of 2021
    - Brazilian Resolution RDC no. 272 of July 2022
- Global Automotive Declarable Substance List (**GADSL**)
  - No use of prohibited or declarable substances above threshold limits
- Swiss **SR 814.018** (Verordnung über die Lenkungsabgabe auf flüchtigen organischen Verbindungen - VOCV) - VOC's according to Annexes 1 & 2 < 3 wt%
- Regulation **1223/2009/EC** (cosmetic products) - prohibited and restricted substances
- Directive **2009/48/EC** (safety of toys)
- European Standard **EN 71-3:2019+A1:2021** "Safety of Toys", Part 3: "Migration of certain elements" - Migration below limits for toy material category III in Table 2.
- Japanese **CSSL**: Class I or II Specified Chemical Substances

## Polyethylene Borstar FB2230

Regarding classification of the above product according to REGULATION (EC) No 1272/2008 and its subsequent amendments, reference is made in the SDS/PSIS for the above product.

We also confirm that during the manufacturing of the above product we do not use or intentionally incorporate into it any of the following materials:

Acrylamide  
Aromatic Amines (restricted in Regulation 1907/2006/EC, Annex XVII)  
Artificial Musk  
Asbestos  
Azocolorants (restricted in Regulation 1907/2006/EC, Annex XVII)  
Azodicarbonamide, semicarbazide  
Benzophenones (e.g. 4-MBP, 4-HBP, 2,2'-Dimethoxy-2-phenylacetophenone)  
BHA or BHT  
Biocides (Pest-, Herb-, Insect-, Fungi-, Bactericides)  
Bisphenols and their compounds (e.g. NOGE, BFDGE, BADGE)  
CFC, HCFC  
CMR substances Categories 1A, 1B according to Regulation 1272/2008/EC  
Colophony (rosin)  
4,4'-Diaminodiphenylmethane (MDA)  
Di-2-ethyl-hexyl maleate (DIEHM)  
Dimethylfumarate (DMF), Dibutylfumarate  
1,4-Dioxane  
Elements: Antimony, Arsenic, Beryllium, Bismuth, Cobalt, Gold, Indium, Lanthanides, Nickel, Palladium, Selenium, Silver, Tellurium, Thorium, Tin, Tantalum, Tungsten  
Heavy metals: Cadmium, Chromium (VI), Lead, Mercury  
Endocrine disruptors: Category 1 substances in the European Commission EDS database or substances identified as ED at EU level  
2-Ethylhexanoic acid, Ethoxyquin, ITX, Thiurams  
Flame retardants (halogenated or phosphorus based)  
Formaldehyde  
Fragrances  
Furfural  
Glycol ethers (e.g. EGME, EGMEA, EGEE, EGEEA)  
Glyoxal

\*) Quaternary ammonium compounds and nitrites may be found in used process chemicals resulting in traces of these substances in the product at concentrations below 1 ppm.

Borealis AG | Trabrennstrasse 6-8 | 1020 Vienna | Austria  
Telephone +43 1 224 00 0 | Fax +43 1 22 400 333  
FN 269958a | CCC Commercial Court of Vienna | Website [www.borealisgroup.com](http://www.borealisgroup.com)



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## Polyethylene Borstar FB2230

The ingredients of the above product, and if applicable the basic polymer(s), are either listed or exempted in the following chemical inventories:

Australia/AIICS  
Canada/DSL  
China/IECSC  
Europe/EINECS or ELINCS or NLP  
Japan/ENCS and ISHL  
Korea/KECL  
New Zealand/NZIoC  
Philippines/PICCS  
Taiwan/TCSI  
USA/TSCA (all relevant ingredients designated as active)

Prepared by Borealis, Group Product Stewardship

### Disclaimer

To the best of our knowledge, the information contained herein is accurate and reliable as of the date of publication; however we do not assume any liability whatsoever for the accuracy and completeness of such information.

**Borealis makes no warranties which extend beyond the description contained herein. Nothing herein shall constitute any warranty of merchantability or fitness for a particular purpose.**

**It is the customer's responsibility to inspect and test our products in order to satisfy itself as to the suitability of the products for the customer's particular purpose. The customer is responsible for the appropriate, safe and legal use, processing and handling of our products.**

No liability can be accepted in respect of the use of Borealis' products in conjunction with other materials. The information contained herein relates exclusively to our products when not used in conjunction with any third party materials.

Borealis AG | Trabrennstrasse 6-8 | 1020 Vienna | Austria  
Telephone +43 1 224 00 0 | Fax +43 1 22 400 333  
FN 269958a | CCC Commercial Court of Vienna | Website [www.borealisgroup.com](http://www.borealisgroup.com)



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### UYGUNLUK DEKLARASYONU DECLARATION OF CONFORMITY

Üretici  
Manufacturer  
Address  
Address

Ürünler  
Products

EU Directive

AT Direktifi

Yerel Mevzuat  
Local Legislation

Beyan  
Declaration

Kapsam dışı  
Exclusions

Date: 24.11.2022

VETAŞ

ÇERKEZKÖY ÖSB G. O. PAŞA MAH. 3. CAD. NO:3  
ÇERKEZKÖY/TEKİRDAĞ TÜRKİYE

LDPE, MDPE, HDPE, PP, OPP, CPP materyallerden:  
Baskılı Baskısız, Şeffaf - Renkli, Tek Katlı ve Çok katlı Plastik Film/Ambalaj Malzemeleri  
Production of Flexible Packaging made of LDPE, LLDPE, MDPE, HDPE, PP, OPP and CPP - Printed and Unprinted, Transparent and Colored, Mono and Multi Layered Plastik Film/Packaging

Commission Regulation (EU) 2020/1245 amending Regulation (EU) No 10/2011 on plastic materials and articles intended to come into contact with food.  
Directive 94/62/EC on Packaging and packaging waste (amended Directive 2004/12/EC)

Commission Framework Regulation (EU) No. 1935/2004/EC;  
Commission Regulation EC No. 2023/2006 on Good Manufacturing Practice for Materials and Articles intended to come into contact with Food.

Türk Gıda Kodeksi Yönetmeliği  
Türk Gıda Kodeksi Gıda İle Temas Eden Plastik Madde ve Malzemeler Tebliği (2019/44);  
Turkish Food Codex Contact Matter and Material Communiqué (2019/44)

Tarafımızdan yayınlanan ve yukarıdaki listelenen tüm ürünlerimizin uygulanabilir standartlarına uygun olduğunu ve AT direktifi ve yerel mevzuat şartlarını karşıladığımız beyan ederiz. We declare that all our products mentioned above and listed on the EC Certificate published by us, conforms the applicable standards and meet the requirements of EU Directive and local legislation.

Bu uygunluk deklarasyonu ürünlerin pazara arz edildiği tüm ülkelerde, o ülkenin dilinde hazırlanmış kullanım kılavuz ve Etiketleriyle ve yetkili distribütörünün sorumluluğuyla geçerlidir.

This declaration of conformity is valid with labels and IFUs prepared in the local language where the products have been marketed under the responsibility of the authorised distributor.

Dipl.Chem.Eng. Nigar SEN, PhD



ÇÖSB G.O.Paşa Mah. 3. Cad.No:3 Çerkezköy -TEKİRDAĞ Tel : +90 444 34 59 Faks : +90 212 656 16 93  
[www.vetasplastik.com](http://www.vetasplastik.com)









T.C.  
GAZİANTEP VALİLİĞİ  
İL GIDA, TARIM VE HAYVANCILIK MÜDÜRLÜĞÜ  
İŞLETME KAYIT BELGESİ

Kayıt No : TR-27-K-006049  
İşletmecinin Adı-Soyadı / Tüzel Kişiliğın Adı : Ritaş Kimya ve Tekstil San. Tic. A.Ş.  
İşletmenin Ticaret Unvanı : Ritaş Kimya ve Tekstil San. Tic. A.Ş.  
Şirket, Kurum, Kuruluş, Merkez Adresi : 2. Organize Sanayi Bölgesi Celal Doğan Bulvarı  
11 Nolu Cad. No:10  
Şehitkamil - Gaziantep / Türkiye  
İşletmenin Adresi : 2. Organize Sanayi Bölgesi Celal Doğan Bulvarı  
11 Nolu Cad. No:10  
Şehitkamil - Gaziantep / Türkiye  
İşletmenin Faaliyet Konusu : Plastik esaslı madde ve malzeme üretimi  
Belgenin İlk Veriliş Tarihi : 09/01/2014  
Belgenin Değişiklik Tarihi :

İş bu belge, 5996 sayılı Kanunun 30 uncu maddesine dayanılarak düzenlenmiştir.

  
İbrahim YILMAZ  
İl Müdürü

**RI TAŞ**

KİMYA ve TEKSTİL SAN.TİC.AŞ.



Yeni Değışer Yolu 2. Kiri, PO. B. 66 Şehitkamil - Gaziantep / TÜRKİYE  
Tel. +90 342 3290000 - Fax: +90 342 3290971 - www.ritas.com.tr - ritas@ritas.com.tr

06.02.2024

MALZEME GÜVENLİK BİLGİ FORMU

KISIM 1 : ÜRÜN/FİRMA KİMLİĞİ

1.1. ÜRÜN ADI :

Polipropilen ve Polietilen Kumaş

1.2. FİRMA KİMLİĞİ

RI TAŞ KİMYA TEKSTİL SAN. TİC. A.Ş.

KISIM 2 : KİMYASAL VE FİZİKSEL BİLEŞENLER

2.1. KİMYASAL BİRLEŞİM:

Polipropilen

Antisiplit

UV

Yumuşatıcı

Polietilen

2.2. FİZİKSEL ANALİZ:

Katı ve kokusuz

3.3. GÖZ TEMASI: Tozu gözde tahriş veya göz yüzeyinde aşınmaya sebep olabilir.

#### KISIM 4 : İLK YARDIM

GENEL BİLGİLER : Aşağıda listelenen önlemler kritik durumlar için geçerlidir.

4.1. DERİ: Sabun ve soğuk su ile yıkayın.

4.2. GÖZ: Temiz suyla gözlerinizi yıkayınız , sonra doktora başvurunuz.

4.3. SOLUNUM: Temiz havaya çıkarın ve oksürük ve diğer şikâyetler devam ederse tıbbi yardım alın.

#### KISIM 5 : YANGIN TALİMATI

5.1. PARLAMA NOKTASI: > 450°C

5.2. HAVA İLE YANMA LİMİTLERİ: Bilinmiyor.

5.3. UYGUN SÖNDÜRÜCÜ MALZEMELER: Su, CO<sub>2</sub>, Kuru Kimyasallar

5.4. UYGUN OLMAYAN SÖNDÜRÜCÜ MALZEMELER: Su jeti

5.5. ÜRÜNÜN YANMASINDAN OLUŞAN GAZLARDAN KAYNAKLANAN ÖZEL TEHLİKELER : Yangın durumunda bu gazlar açığa çıkabilir; Karbondioksit (CO<sub>2</sub>), Karbonmonoksit (CO) Ürünlerin alev alması tehlikelidir. Yapımında kullanılan hidrokarbon ve aldehitler bir yangının ilk aşamalarının oluşumunu mümkün kılar.(Özellikle 400°C -700° C arasında)

5.6. EK BİLGİLER : Nefes alma aparatları giyinin. Sıcaklık değeri : 8.000-11.000 Kcal

#### KISIM 6 : KAZA YOLU İLE SALINIMLARI

6.1. SUDA ÇÖZÜNDÜĞÜNDE ZEHİRLİLİK: Bilinmiyor.

6.2. KENDİSİ VE TOZLARINI TEMİZLEME ADIMLARI: Atık kutusuna süpürülecek ve vakumlanacak .

6.3. KİMYASAL YOK ETME: Uygun değil.

#### KISIM 7 : SAKLAMA&YÜKLEME&BOŞALTIMA

7.1. ÖN UYARI: Özel bir yükleme/boşaltma metodu yoktur.

7.2. SAKLAMA KOŞULLARI: Yanıcı ve uygun olmayan malzemelerle beraber saklanmamalıdır. Depolama alanı doğrudan güneş ışığını almamalıdır. Kuru ve 50C'nin altında ortamlarda saklanmalıdır.

#### KISIM 8 : IŞIK KONTROL-KİŞİSEL KORUMA

8.1. VANTİLATÖR GEREKLİLİĞİ: Sadece pp tozu için.

8.2. GENEL KORUMA VE HİJYENİK ÖNLEMLER: Çalışırken bir şey yiyip içmeyiniz. Sigara içmeyiniz.

8.3. KORUYUCU EKİPMAN: PP Tozlarının yoğun olduğu ortamda onaylanmış hijyenik bir endüstriyel maske kullanılmalı.

8.4. GÖZ KORUNMASI : Gözle temasın olabileceği ortamlarda, uygun bir formda gözlük veya yüz camı kullanılmalıdır.

8.5. DERİ KORUNMASI: Gerekli değil.

8.6. EKSTRA EKİPMAN: Gerekli değil.

8.7. VÜCUT KORUNMASI : Normal tulum , güvenli ve kaymaz botlar ya da ayakkabılar.

#### KISIM 9 : FİZİKSEL VE KİMYASAL ÖZELLİKLER

9.1. FİZİKSEL DURUMU: Beyaz Katı

9.2. KAYNAMA DERECEŚİ: Tanımsız

9.3. ÖZGÜL AĞIRLIĞI: 0.89-0.93gr/m<sup>3</sup>,

9.4. KUMAŞ AĞIRLIĞI: Değişkendir.

9.5. SU İÇİNDE ÇÖZÜNME: İhmal edilebilir.

9.6. ERİME NOKTASI: 145-165°C

9.7. UÇUCU MADDELER: <92

9.8. PATLAMA TEHLİKESİ: Ürün patlayıcı değildir.

9.9. SUDA ÇÖZÜNÜRLÜK: Suda çözünmez.

9.10. BUHAR YOĞUNLUĞU: Tanımsız

#### KISIM 10 : STABİLİTE VE REAKSİYONA GİRME KABİLİYETİ

10.1. KAÇINILMASI GEREKEN TERMAL AYRIŞMA KOŞULLARI: Ürün normal depolama ve kullanma koşullarında sağlamdır.

10.2. UYGUNSUZLUK DURUMLARI: Sitrik asit ve türevlerinin içinde çürümeye eğilimlidir.

10.3. STABİLİTEYİ BOZAN KOŞULLAR: Aşırı ısıdan kaçınılmalıdır. 225C'den itibaren alev ışığı fiziksel zarar verir.

300C'den itibaren oksitlenmiş eriyik oluşur ve bu da hızlı sıcaklık artışına sebep olur.

Bu koşullar altında karbon monoksit, formaldehit ve akrolein açığa çıkar.

10.4. TEHLİKELİ REAKSİYONLARI: Bilinen tehlikeli reaksiyonu yoktur.

10.5. TEHLİKELİ ÜRÜNLERİN AYRIŞMASI: Oda sıcaklıklarında bilinen tehlikeli ürün ayrışması yoktur.

#### KISIM 11 : TOKSİKOLOJİK BİLGİLER

11.1. BİRİNCİL TAHRİŞ EDİCİ ETKİLER : Ürün zehirli değildir.

11.2. HASSASLAŞTIRMA: Bilinen hassaslaştırıcı etkisi yoktur.

#### KISIM 12 : EKOLOJİK BİLGİ

12.1. SUYU ZEHİRLEMESİ: Bu ürünlerin bilinen hiç bir toksikolojik etkisi yoktur.

12.2. DİĞER BİLGİLER: Ürünlerin geri dönüşümü mümkündür.

13.1. ÜRÜNLER: Mümkün olursa yeniden kullanınız ya da geri dönüştürünüz.

13.2. ATIK İMHA ETME: Yerel yönetmeliklere göre imha edilmelidir.

#### KISIM 14 : YÜKLEME BİLGİSİ

14.1. YÜKLEME BİLGİSİ: Ulusal ve uluslararası karayolu, demiryolu, denizyolu ve havayolu taşıma kurallarına göre bu ürün tehlikeli olarak sınıflandırılmamıştır.

#### KISIM 15 : EK BİLGİLER

İmalatını yapmış olduğumuz PP ve PE kumaşların ürün kullanım sırasında alınması gereken güvenlik önlemleri yukarıda belirtilmiş olup ek olarak aşağıdaki işlemler yapılmaktadır;

15.1. Toksik ve endüstriyel zararlı atıklardan arındırılarak imal edilmektedir.

15.2. Ürünlerin taşıma, sevkiyat ve son kullanıcı kullanım prosesine kadar dış etkenlerden olumsuz etkilenmemesi için minimum 50 mikron ve üzeri şeffaf ambalajlarının bulunması, yine taşıma ve kullanım sırasında ürün deformasyonunu önleyecek şekilde minimum 800 Newton mukavemete dayanıklı orjinalden imal karton masura kullanılmaktadır.

15.3. Ürünlerin gerek tarafımızda gerekse son kullanıcı proseslerinde kullanım kolaylığı ve güvenliği göz önüne alınarak özel müşteri talebi olmadığı sürece ürün  $gr/m^2$ 'sine bağlı olarak 1000 ile 3000 metre arasında imal edilmektedir.

15.4. Özel müşteri talepleri doğrultusunda 15.1.-15.2. ve 15.3. numaralı maddelerde bulunan şartları daha da güvenli hale getirebilmek için özel ambalaj, karton kutu, palet, streç ve çemberleme şekli ile ürünler güvenli hale getirilmektedir.

15.5. Kimyasal olarak üretim sırasında tamamen insan sağlığına hassasiyet gösterilmiş ve yukarıda yer alan teknik bilgilerde yer alan uyarıları kapsayan belirli lisans ve ruhsat sahibi rafinelerde üretilen hammaddeleri kullanılmaktayız.

15.6. Kimyasal birleşim müşteri isteğine bağlı olarak belirlenir ve buna bağlı olarak formül düzenlenir.

Yukarıda belirtilen Malzeme Güvenlik bilgileri uyarı ve uygulamaları dikkate alınarak üretim yapılmaktadır.

HAZIRLAYAN	HAZIRLAYAN	ONAYLAYAN
KIDEMLI İHRACAT UZMANI	KALİTE KONTROL SORUMLUSU	FABRİKA MÜDÜRÜ
İBRAHİM HALİL BOZDOĞAN	BAHAR BİLBEN KARAKUŞ	MEHMET KADIOĞLU
İmza : 	İmza : 	İmza : 

İbrahim KADIOĞLU  
06-02-2024

Polyethylene

**Borstar® FB2230**

Linear Low Density Polyethylene for Film Extrusion

Description

Borstar® FB2230 is a high molecular weight linear low density polyethylene film grade combining excellent extrusion behavior, excellent draw down and superior mechanical properties

For films made of Borstar® FB2230, the high toughness remains in cold conditions.

Cas No. 25087-34-7

Borstar® FB2230 contains:

Antioxidant

Typical characteristics

Borstar® FB2230 can be described with following typical characteristics:

Bubble stability Excellent ESCR and flex crack resistance  
 Good stiffness/toughness balance High recycle incorporation enabler

Applications

Borstar® FB2230 is intended for following applications:

Agricultural film Heavy-duty sacks  
 Food packaging Lamination film  
 Frozen food packaging General packaging film

Physical properties

Property	Typical value *	Unit	Test method
Density	923	kg/m <sup>3</sup>	ISO 1183-1
Melt flow rate (190 °C/5 kg)	0,95	g/10min	ISO 1133-1
Melt flow rate (190 °C/21.6 kg)	22	g/10min	ISO 1133-1
Melting temperature	124	°C	ISO 11357-3

\* Data should not be used for specification work

Borstar® is a registered trademark of the Borealis Group



Polyethylene

**Borstar® FB2230**

Film properties

Property	Typical value *	Unit	Test method
Tensile Modulus MD <sup>1</sup>	280	MPa	ISO 527-3
Tensile Modulus TD <sup>1</sup>	370	MPa	ISO 527-3
Tensile strength MD <sup>1</sup>	55	MPa	ISO 527-3
Tensile strength TD <sup>1</sup>	45	MPa	ISO 527-3
Tensile strain at break MD <sup>1</sup>	510	%	ISO 527-3
Tensile strain at break TD <sup>1</sup>	750	%	ISO 527-3
Dart drop <sup>1</sup>	250	g	ISO 7765-1
Instrumented puncture test, Total penetration energy	20	J	ISO 7765-2
Tear resistance (Elmendorf) MD <sup>1</sup>	46	N/mm	ISO 6383/2
Tear resistance (Elmendorf) TD <sup>1</sup>	220	N/mm	ISO 6383/2
Haze <sup>1</sup>	80	%	ASTM D1003
Gloss 45° <sup>1</sup>	5	GU	ASTM D2457
Coefficient of friction (Dynamic) <sup>1</sup>	0,40	-	ISO 8295

<sup>1</sup> Film properties measured on 40 µm blown film on 60 mm Windmüller & Höfcher extruder LD = 30, die diameter 200 mm, die gap 1.4 mm, BUR = 3:1, FLH = 3,50D

\* Data should not be used for specification work

Processing techniques

Borstar® FB2230 is easily processed on conventional extruders. Borstar® FB2230 can be processed in most types of blown film equipment, incl. LDPE, LLDPE or even HDPE extruders.

The balance of draw down properties and bubble stability is superior to conventional LLDPE and LDPE. Thicknesses of 10 to >200µm can be processed with good bubble stability. Borstar FB2230 is well suited for co-extrusion. Recommended extrusion temperature is 190-210°C. Conventional die gaps can be used without shark skin or draw down problems. A gap of 1.0 - 1.5 mm will give the best balance between extruder pressure and physical properties in the film. Wider die gap gives higher machine direction orientation and narrow die gap may give too high extruder pressure.

Borstar® FB2230 is sensitive to the orientation obtained by the film blowing conditions like Blow Up Ratio (BUR) and Frost Line Height (FLH). Higher impact can be achieved by using the FLH to 4DD. High BUR (>2) also results in better mechanical properties and better balance in MD/TD.

As a guideline the following conditions should be used.

FLH: 2 - 4 DD

BUR: 3:1

Packaging and storage

Borstar® FB2230 should be stored in dry conditions at temperatures below 50°C and protected from UV-light. Improper storage can initiate degradation, which can result in odour generation and colour changes and can have negative effects on the physical properties of this product.

Product compliance documents

Latest versions of product safety information sheets (PSIS), product safety data sheets (SDS) and other product liability documents are available in our website [www.borealisgroup.com](http://www.borealisgroup.com).

Sustainability aspects

Borealis is ever mindful of the impact of our products on the planet. We promote Design for Circularity (DFC) and Design for Recycling (DFR) to conserve natural resources and to reduce the environmental impact of products over their entire lifetime (including production, use phase and after phase). DFR helps ensure that material can be effectively recycled while maximizing the material performance efficiency.

Further information on sustainability and Design for Recycling (DFR) can be found from our websites [www.borealisgroup.com](http://www.borealisgroup.com) and [www.borealisvermind.com](http://www.borealisvermind.com).

Borstar® is a registered trademark of the Borealis Group



Polyethylene

**Borstar® FB2230**

Disclaimer

The product(s) mentioned herein are not intended to be used for medical, pharmaceutical or healthcare applications and we do not support their use for such applications.

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It is the customer's responsibility to inspect and test our products in order to satisfy itself as to the suitability of the products for the customer's particular purpose. The customer is responsible for the appropriate, safe and legal use, processing and handling of our products.

No liability can be accepted in respect of the use of any Borealis product in conjunction with any other products and/or materials. The information contained herein relates exclusively to our products when not used in conjunction with any other material unless as specifically provided for in the test methods stated above.

Borealis AG | Trabrennstasse 6-8 | A-1020 Vienna | Austria  
 Telephone: +43 1 22 400 0 | Fax: +43 1 22 400 333  
 Website: [www.borealisgroup.com](http://www.borealisgroup.com)

Borstar® is a registered trademark of the Borealis Group



**TECHNICAL DATA SHEET OF FABRIC**  
**KUMAŞ TEKNİK ÖZELLİKLERİ**

<b>DATE</b> (Tarih)	14.11.2023				
<b>COLOUR</b> (Renk)	WHITE				
<b>PROPERTIES</b> (Özellikler)	<b>UNITS</b> (Birimler)	<b>METHODS</b> (Metotlar)	<b>MEASURES</b> (Ölçümler)		<b>TOLERANCE</b> (Toleranslar)
			<b>WARP</b> (Çözüğü)	<b>WEFT</b> (Atkı)	
<b>WIDTH</b> (En)	cm	RİTAŞ	90		±1 cm
<b>WEIGHT</b> (Birim Ağırlığı)	gsm	RİTAŞ	56		±%3
<b>COATING</b> (Lamine Ağırlığı)	gsm	RİTAŞ	20		±%3
<b>TENSILE STRENGTH</b> (Mukavemet)	kg/5 cm	ISO 13934-1	60	60	Min. kg/5 cm. ±5
<b>ELONGATION</b> (Uzama)	% min.	ISO 13934-1	18	18	% Min.
<b>REINFORCEMENT STRENGTH</b> (Takviye Mukavemeti)	kg/5 cm	ISO 13934-1	*		Min. kg/5 cm. ±5
<b>CONDUCTIVE CONSTRUCTION</b> (İletkenlik Yapısı)	cm	RİTAŞ	*		± 0,5 cm
<b>UV PROTECTION</b> (UV Dayanımı)	204 h (150 kly)	ISO 21898	Not less than 50% of original strength and elongation		Min. 50%
YAYIN TARİHİ: 25.03.2010	REV.TAR:12.04.2021	REV.NO:06	RT-FM-130	1	



## Dunnage Bags

### Super Flow system

SuperFlow system offers unparalleled inflation speeds and innovative safety features that significantly reduce inflation time and labor costs. Used to inflate our air bags, our revolutionary inflators fill airbags faster than the standard inflator. Designed with the end user in mind, Blue SuperFlow inflators offer a unique safety feature that prevents over-inflation. Each device ceases airflow once optimal pressure is achieved, eliminating the risk of bag bursting during fill.



#### Step 1

Position the airbag at least 5 cm. above the floor and make sure that all parts of the airbag are inside the void area.

#### Step 2

Insert airtool into the valve and start inflating. When the desired air pressure has been reached, remove the airtool and close the cap tightly. The cap has a leakproof ring inside, which works as a secondary safety feature. When using our special blue Inflator gun, keep squeezing the trigger until you feel air coming from the openings of the tool. Do not release trigger until the tool has been totally removed from the valve.

To deflate; push down on the middle stem of the valve and turn it anti-clockwise. Place bag into a container for reuse. It will deflate with the weight of additional bags.

**Important:** The inner pressure of the bag is determined by the outcome pressure of the compressor line. Make sure that the outcome pressure of the compressor is adjusted between 6 – 8 bars.



### How the Venturi Design air tool Works

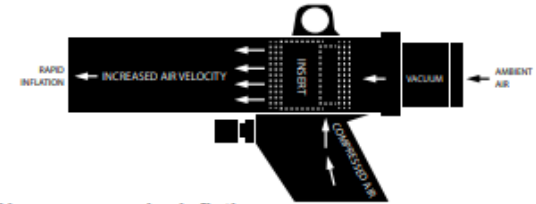
The velocity of compressed air is increased by forcing it through small pin holes in the inflator tool insert. The increase in velocity causes a vacuum, that sucks ambient air through the air tool's rear opening. This will provide 3 times faster inflation than any other inflating tool in the market. This special inflation unit creates a possibility for quick inflation by utilizing compressed air with ambient air.



### How the Venturi Superflow system Works

The Superflow system consists of an inflator tool and the flapper valve. The air tool uses the pressured air together with ambient air, which causes huge amount of air to go through the wide opening of the flapper valve. When the desired pressure in the dunnage bag has been reached the air tool will stop inflating and the air stream will be reversed as to go from out of the back opening of the tool. You can feel the air coming by holding your hand at the back of the tool. This means that the bag is fully inflated. Keep squeezing the trigger until you feel the air coming from the rear opening of the tool. The bags will not be over or under inflated. They will all have the same pressure inside.

When you release the trigger, the flapper of the valve will close with the help of the pressure inside the bag. This will leave you enough time to close the cap. Make sure you close the valve tightly. To deflate the bag, open the cap and press the flapper with your finger for 2-3 seconds. Place bag into a container for reuse. It will deflate with the weight of additional bags.



### ADVANTAGES

- Fast and rapid inflation,
- Consistent air pressure. No over or under inflation.
- Re-usable

## SUPER FLOW Plastic Inflator

Input Pressure	Low pressure insert Output PSI	High Pressure insert Output PSI
40 PSI	0.5	1.0
50 PSI	0.7	1.4
60 PSI	1.0	1.6
70 PSI	1.1	2.0
80 PSI	1.3	2.3
90 PSI	1.5	2.9
100 PSI	1.8	3.5
110 PSI	2.0	4.0
120 PSI	2.3	n/a



Low pressure High Pressure



## TURBO FLOW Plastic Blue Inflator

Input Pressure	Output PSI
30 PSI	0.7
40 PSI	1.0
50 PSI	1.3
60 PSI	1.6
70 PSI	2.0
80 PSI	2.3
90 PSI	2.7
100 PSI	3.1

### Reusable

Reuseable up to four times for light over-the-road shipments



### Recyclable

Category 4 & 5 Recycling



### Moisture Resistant

Naturally repels moisture; perfect for unpredictable weather conditions



EGF ENDÜSTRİYEL AMBALAJ SAN. TİC. LTD. ŞTİ.

Ph: +90 216 509 1126 (3 LINES) Fx: +90 216 509 1132

Yunus Emre Mah. Tabiat Sok. No: 19 Yenidoğan - Sancaktepe (İSTANBUL-TURKEY)

WWW.EGF.COM.TR